



**AUTO ACE**

## Product/Technical Data Sheet (TDS)

# Light Weight Body Filler

### **PRODUCT DESCRIPTION:**

Omega Light Weight Body Filler is a 2-part ultra-lightweight premium, easy spreading polyester multipurpose filler that sets in 20 minutes forming an easy to sand, tough and smooth finish. It has minimal surface tack for earlier sanding, with easy filling and excellent feathering characteristics. It is designed for use under all automotive primers and paints and is suitable for use in automotive baking ovens under 2 pack paint finishes.

### **DIRECTIONS FOR USE:**

**SURFACE PREPARATION:** Remove all rust, dirt, and flaking paint. Grind or sand the surface with very coarse paper to promote adhesion. Wipe over thoroughly with Omega Wax & Grease Remover to ensure that the surface is clean, dry, and free of oil, grease, wax and any other contaminants.

### **APPLICATION:**

Mix 50 parts of filler with 1 part of hardener. Mix only enough to use within the setting time. The mixture is ready for use when the colour is completely uniform. Apply a thin even layer. Avoid trapping air bubbles. Further layers may be applied to build up the thickness when the first layer has gelled. Do not apply over painted surfaces.

**SETTING:** Setting time is approximately 6 minutes at 20°C. Sanding and finishing may be commenced 20 – 30 minutes after application depending on temperature.

**CLEAN UP:** Excess body filler can be wiped away with a cloth before setting or sanded off once body filler has set.

**STORAGE:** Store upright in a cool, dry, well ventilated area away from heat, ignition sources and direct sunlight.

**DISPOSAL:** Dispose of in accordance with local, state and federal regulations.

**RISK: FLAMMABLE.** Harmful by inhalation. Irritating to eyes and skin.



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**SAFETY DIRECTIONS:** Avoid contact with the skin and eyes and avoid breathing the dust or vapour.  
Keep away from sources of ignition – **NO SMOKING.**

**Standard packages and Product Codes**

500G – AA-LWF500G

1KG – AA-LWF1K

3KG – AA-LWF3K