



**AUTO ACE**

## Product/Technical Data Sheet (TDS)

# High Build Primer

### PRODUCT DESCRIPTION:

Omega High Build Primer is a grey one step, fast drying, easy sanding, high build primer and filler designed for priming and filling over bare steel, body filler, stop and finishing putties, fibreglass repairs, scratches, minor surface imperfections and stone chips. Primer Filler can be applied with a conventional spray gun or putty gun and is ideal for use under automotive acrylic lacquer and single pack air dry enamel finish coats.

### DIRECTION FOR USE: SURFACE PREPARATION:

Thoroughly clean surface to be painted with Omega Wax and Grease Remover. Grind or sand surface rust and treat steel with Omega Rust Remover & Deoxidiser. For optimum results bare steel should be coated with Omega Etch Primer. Sand existing painted surfaces with P320 – P400 paper. Finally, clean the surface with Omega Wax & Grease Remover. Mask off surrounding areas to avoid overspray.

### APPLICATION:

Always stir contents thoroughly before use. To use as a one-step Primer putty, apply undiluted, straight from the can using a spray putty gun with air pressure at 350 – 400 kpa. Spray 2-3 medium coats avoiding heavy wet application. Allow a “flash off” time of 10 minutes between coats (longer at lower temperatures). To use as a Surface Primer. Mix one-part Primer Putty with 0.8 – 1.0 parts of Omega Pro Flow Multi-Purpose Thinner. Using a conventional suction gun with air pressure at 350 – 400 kpa apply 2-3 coats with a “flash off” time of 5-9 minutes between coats (longer at lower temperatures) before top coating. Allow 2-4 hours drying time depending on air temperature and film thickness. Sand with P400 dry or P600 wet paper (or finer paper if desired), clean with Omega Wax and Grease Remover and apply topcoat.

### AEROSOL APPLICATION:

Shake vigorously for one minute after the sound of agitator is heard. Spray in an even, overlapping pattern from a distance of approximately 25cm. Apply several light coats leaving five minutes drying time between coats. Allow to dry for at least one hour then sand with fine grade abrasive paper before application of subsequent coating. Turn can upside down and spray briefly to clear the nozzle after use.



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**CLEAN UP:** Use Omega Pro Flow Multi-Purpose Thinner

**STORAGE:** Store upright in a cool, dry, well ventilated area away from heat, ignition sources and direct sunlight. Always replace the lid securely after use.

**DISPOSAL:** Dispose of in accordance with local, state, and federal regulations. Do not empty into drains.

**RISK: HIGHLY FLAMMABLE.** This package contains highly volatile and flammable solvents and when using contents, adequate ventilation to the outside must be provided. All potential sources of ignition (open flames, pilot lights, furnaces, spark producing switches etc) must be eliminated in or near the working area – **NO SMOKING.**

**SAFETY DIRECTIONS:** Avoid contact with skin and eyes and avoid breathing in the vapour. Irritating to skin.

**Standard packages and Product Codes**

400g – AA-HP400G

1LT – AA-HP1L

4LT – AA-HP2L