



AUTO ACE

Product/Technical Data Sheet (TDS)

1K ETCH PRIMER

DESCRIPTION:

Omega 1k Etch Primer is a ready to spray single pack, quick drying, polyvinyl and zinc phosphate based etch primer for all bare metal surfaces. Omega 1k Etch Primer has excellent adhesion to aluminium, steel, brass, copper, and galvanised steel surfaces. Can be top coated with various finishes. Omega 1k Etch Primer is ideal for automotive, marine, and industrial applications.

DIRECTIONS FOR USE: SURFACE PREPARATION:

Prepare the surface by removing all rust and flaking paint with a wire brush and wash with Omega Wax & Grease Remover to remove wax, grease, and other contaminants.

Steel: Remove rust, solder and other loose material with a grinder, wire brush or mechanical sander. Treat with Omega Rust Remover & Deoxidiser. Surface must be cleaned with Omega Wax & Grease Remover.

Galvanised Steel: Clean and degrease with Omega Wax & Grease Remover while abrading the surface with a coarse abrasive pad. Abrade until all surface shine is removed. Clean again with Omega Wax & Grease Remover. Apply Etch Primer within 2 hours. Mask off surrounding areas to avoid overspray.

Application: Stir thoroughly before use. When used as an etch primer, thin with 50% Omega Pro-Flow Multi-Purpose Thinner and apply 2 coats with a 5-minute flash off time between coats.

DRYING TIME: Touch dry in 5 minutes. Dry to handle in 20 minutes. Ready to be top coated in 1 hour.

CLEAN UP: Use Omega Pro-Flow Multi-Purpose Thinner.

STORAGE: Store upright in a cool, dry, well ventilated area away from heat, ignition sources and direct sunlight. Always replace lid securely after use.

DISPOSAL: Dispose of in accordance with local, state and federal regulation. Do not empty into drains.



RISK: Harmful inhalation, Irritating to eyes and respiratory system.

SAFETY DIRECTIONS: Irritant. Avoid contact with the skin and eyes and avoid breathing the vapour. Keep away from sources of ignition – **NO SMOKING**. Keep container in a cool well-ventilated area.

Standard packages and Product Codes

2 litre – Grey AA-ETP2L

1 litre – Grey AA-ETP1L

Aerosol – Grey AA-ETP400G