

# Product/Technical Data Sheet (TDS) **Bumper Prime Black**

#### PRODUCT DESCRIPTION:

Omega Bumper Prime is a high technology formulation with specialised flex aids and adhesion promoters producing a black flexible, rapid drying easy sanding primer designed for priming rigid plastics. Its applications include use with; polypropylene, polyethylene, ABS, PMMA, PVC, polyurethane, polycarbonate and polyester. It is ideal for priming full component re-sprays and filling over repaired areas and minor surface imperfections. It is suitable for both single and two pack paint systems.

#### **SURFACE PREPARATION:**

**New Parts:** Scuff with Maroon (coarse) Abrasive pad only. Clean thoroughly with Omega Wax and Grease Remover. Apply Omega Plastic Primer. Apply Bumper Prime to fill imperfections and scratches. **Old Parts:** Complete repairs as required. All surfaces to be primed should be thoroughly cleaned to remove grease, wax, dirt, oil, and silicon. Use Omega Wax and Grease Remover. Dry sand all areas to be primed with P400 grit paper. Clean with Omega Wax and Grease Remover. Apply Bumper Prime.

# **APPLICATION:**

Shake can vigorously for one minute after the sound of the agitator is heard. Spray in an even overlapping pattern from approximately 25 cm. Spot prime repaired areas with 2-3 coats of Bumper Prime. Allow a 10-minute flash off between coats. Allow to dry for 15 minutes at 20°. Allow longer at lower temperature. Finally apply 2-3 light coats to all surfaces requiring a topcoat. Allow a 10-minute flash off between coats. Turn the can upside down and spray briefly to clear the nozzle after use.

#### **DRYING TIME:**

15 minutes to touch dry. Can be handled after approximately 2 hours

### **CLEANUP:**

Use Omega Pro-Flow Multi-Purpose Thinner

## STORAGE:

Store upright in a cool, dry, well ventilated area away from heat, ignition sources and direct sunlight.

## **DISPOSAL:**

Aerosols should be completely empty before disposing. Dispose of in accordance with local, state and federal regulations.

## **RISK: EXTREMELY FLAMMABLE:**

Harmful by inhalation and in contact with skin. Irritating to skin.



## SAFETY DIRECTIONS: KEEP OUT OF REACH OF CHILDREN.

Avoid contact with the skin and eyes and avoid breathing the vapour. WARNING – Intentional misuse by deliberately concentrating and inhaling contents can be harmful or fatal. DO NOT SPRAY ON A NAKED FLAME OR ANY INCANDESCENT MATERIAL. KEEP AWAY FROM SOURCES OF IGNITION – NO SMOKING.

PRESSURED DISPENSER. PROTECT FROM SUNLIGHT AND DO NOT EXPOSE TO TEMPERATURES EXCEEDING 50°C. DO NOT PIERCE OR BURN, EVEN AFTER USE. SPRAY IN WELL VENTILATED AREA.

**Standard packages and Product Codes** 400G – AA-BPB400G